

Section 1. Identification

Product Name: ROYALSIL HI-PURITY HMDZ **Product Use:** Industrial or intermediate chemical

Effective Date: 26 March 2019 Replaces: 1 March 2018

Supplier Information: ROYALSIL, Inc.

25 Lancelot Lane

Mount Laurel, NJ 08054-1912 **USA Emergency Phone Number:**

CHEMTREC (24-hr/7 days): 1-800-424-9300 Refer to ROYALSIL, Inc. Contract # CCN674872.

Section 2. Hazard(s) Identification

Emergency Overview: Clear flammable liquid. Prolonged contact causes skin burns and eye damage. Ingestion or inhalation will be harmful. Toxic if skin contacts product. Harmful to aquatic life with long lasting effects.

GHS Classification:

Serious Eye Damage	Category 1
Skin Corrosion	Category 1
Flammable Liquids	Category 2
Acute Toxicity (Dermal)	Category 3
Specific Target Organ	Category 3
Systemic Toxicity-Single Exposure	Category 3
Acute Aquatic Toxicity	Category 3
Chronic Aquatic Toxicity	Category 3
Acute Toxicity (Oral)	Category 4
Acute Toxicity (Inhalation)	Category 4B









GHS Pictograms:

GHS Label: DANGER

POTENTIAL HEALTH EFFECTS: CODE OF HAZARD STATEMENTS:

Physical Hazards

H226- Flammable liquid and vapor.

Health Hazards

H225- Highly flammable liquid and vapor.

H302- Harmful if swallowed.

H311- Toxic in contact with skin.

H314- Causes severe skin burns and eye damage.

H332- Harmful if swallowed.



H336- May cause drowsiness or dizziness.

Environmental Hazards

H412- Harmful to aquatic life with long lasting effects.

CODE OF PRECAUTIONARY STATEMENTS:

General

P101- Keep out of reach of children.

P103- Read label before use.

Prevention Statements

P202- Do not handle until all safety precautions have been read and understood.

P210- Keep away from heat/sparks/open flames/hot surfaces. No smoking.

P233- Keep container tightly closed.

P241- Use explosion proof electrical/ventilating/lighting/equipment.

P242- Use only non-sparking tools.

P243- Take precautionary measures against static discharge.

P261- Avoid breathing dust/fume/gas/mist/vapor/spray.

P262- Do not get in eyes, on skin or on clothing.

P264- Wash thoroughly after handling using this product.

P270- Do not eat, drink, or smoke when using this product.

P271- Use only outdoors or in a well-ventilated area.

P273- Avoid release to the environment.

P280- Wear protective gloves/protective clothing/eye protection/face protection.

Response Statements

P301- P330- P331- IF SWALLOWED: Rinse mouth. Do Not induce vomiting.

P303- P353- P361- IF ON SKIN (or hair): take off immediately all contaminated clothing. Rinse skin with water/shower.

P304- P340- IF INHALED. Remove victim to fresh air and keep at rest in apposition comfortable and breathing.

P305- P338- P351- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310- Immediately call a Poison Center or doctor/physician.

P363- Wash contaminated clothing before reuse.

P370- P378- In case of fire: Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide to extinguish.

Storage

P235- P403- Keep cool and store in well-ventilated place.

P405-Store locked up.

Disposal

P501- Dispose of contents/container to an approved waste disposal plant.

ROUTES OF ENTRY: Eye contact, skin adsorption, ingestion and inhalation.

CARCINOGENICITY: None listed in IARC, OSHA or NTP.



Section 3.	Composit	ion/Informa	ition on	Ingredients

Ingredients	CAS No.	EINECS No.	%	Reach No.
Hexamethyldisilazane	999-97-3	203-603-9	>99%	Active
Hexamethyldisiloxane	107-46-0	203-492-7	< 1%	Active
Section 4. First Aid Measures				

General Advice: In the case of accident or if you feel unwell, seek medical advice immediately. When symptoms persist or in all cases of doubt seek medical advice.

Eye Contact: Flush eyes with water immediately while holding eyelids open. Remove contacts, if worn, after initial flushing and continue flushing for at least 15 minutes. Seek medical attention if irritation persists.

Skin Contact: Use soap and water to remove from the skin, remove contaminated clothing, clean thoroughly before reuse. If irritation persists, contact a physician.

Inhalation: Move to fresh air. If not breathing, give rescue breathing. If breathing is difficult, give oxygen. Seek medical attention if breathing is still difficult.

Ingestion: If swallowed, get medical attention immediately. DO NOT INDUCE VOMITING.

Never give anything by mouth to an unconscious person.

Note to Physician: Treat symptomatically and supportively.

Section 5. Fire Fighting Measures

Flash Point: 51.8°F (11°C) Flammable liquid **Flammability Limits**: LEL: 0.8% UEL: 25.9%

Fire Fighting Media: Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide. **Special Fire Fighting Procedures:** In case of fire cool endangered containers with water. Hazardous fumes in fires, specific to the product are ammonia, alcohols, amines, nitrogen and silicon oxides. First responders need to wear full-bunker gear with Self Contained Breathing Apparatus (SCBA) never enter a confined space unless fully protected with proper personal protective equipment (PPE).

Section 6. Accidental Release Measures

Use personal protective equipment, see section 8.

Clean-Up Procedures: Stop the source of the release if you are not put at risk Remove sources of ignition. Vapor may travel to areas away from site, be aware of potential flash back. Use absorbent material (such as earth, diatomaceous earth, vermiculite) to absorb the spill, use non-sparking shovel to pick up absorbent for disposal. Assure sufficient ventilation, this material may accumulate dangerous levels of static electricity. The user must be sure to dissipate static charge by careful bonding or grounding of all equipment.

Spills and Leaks: Dispose in accordance to local, state or Federal regulations.



Section 7. Handling and Storage

Handling: Provide good ventilation. Wear personal protective equipment, see section 8. Keep away from heat, sparks, flames and other ignition sources. Do not get into eyes, on skin and on clothing. Do not breathe vapors or mists. Wash thoroughly after handling.

Storage: Store in original labeled container. Keep in cool and dry areas.

Section 8. Exposure Controls/Personal Protection

Introductory Remarks: Use a local exhaust ventilation or other engineering controls to minimize airborne exposure. A safety shower and eye wash should be readily available.

Hexamethyldisilazane permissible exposure limit (PEL) is 25 ppm.

Hexamethyldisiloxane permissible exposure limit (PEL) is 200 ppm.

Personal Protection:

Eyes: Wear safety goggles or face shield to prevent eye contact.

Body: Long sleeve shirts, long pants, socks, and rubber boots.

Hands: Antistatic Nitrile rubber gloves with 0.14 inches (0.35 mm) of thickness and break

through time of > 480 minutes.

Respiratory: Wear an approved respirator that provides protection from this product if the airborne concentrations exceed the recommended exposure limits.

Section 9. Physical and Chemical Properties

Physical State,	Clear liquid with	Vapor Pressure	> 12 hPa @ 68°F (20°C)
Color, Odor	amine odor		> 1.74 x 10 ⁻³ psi @ 68°F (20°C)
Auto Ignition	716°F (380°C)	Density(water=1)	> 0.77 @ 68°F (20°C)
Temperature			
VOC	< 50 g/L	Solubility	Not soluble in water
Melting Point	-112°F (-80°C)	Boiling Point	260°F (125°C)
Flash Point	51.8°F (11°C)	Viscosity, Dynamic	0.7 mPA.s

Section 10. Stability and Reactivity

Chemical Stability: Considered stable under normal ambient temperatures.

Hazardous Decomposition: If complete combustion, on contact with water; alcohols, amines

and ammonia., formaldehyde, oxides of carbon and silicate are formed.

Hazardous Polymerization: Will not occur.

Incompatibility- Materials to Avoid: Acids and strong oxidant can cause exothermic reactions.



Section 11. Toxicological Information

Toxicology: Acute Oral LD_{50 (rat)} = 851 mg/kg

Acute Dermal $LD_{50(rabbit)} = 547 \text{ mg/kg}$ Acute Inhalation $LC_{50(rat)} = 10 \text{ mg/L}$

Skin irritation: Causes burns in rabbits.

Eve irritation: Causes irreversible eye damage.

Acute Eye Irritation: Severe.

Acute Skin Irritation: May cause burns.

Acute Dermal Toxicity: Expected to be toxic through the skin.

Acute Inhalation Toxicity: Expected to be an irritant to the respiratory system.

Reproductive Toxicity: No evidence of adverse effects on sexual function and fertility or on

development, based on animal experiments.

Carcinogenic Effects: None listed in IARC, OSHA or NTP.

Section 12. Ecological Information

Ecotoxicity: $LC_{50(Zebra\ Fish)} = 56\ mg/L\ 96\ hour$

 $LC_{50(Water\ Flea)} = 80\ mg/L$ $EC_{50(Green\ Algae)} = 7.5\ mg/L$

This is to aquatic organisms with long lasting effects.

Environmental Fate: This product not readily biodegradable. There is low bio accumulative potential. Very low adsorption in soil.

Section 13. Disposal Considerations

Waste Disposal Method: Whatever cannot be saved for recovery or recycling should be managed by the local, state or Federal Regulations. DO NOT HEAT OR CUT THE EMPTY CONTAINER WITH AN ELECTRIC OR GAS TORCH.

Container Handling and Disposal: All containers should be triple rinsed and disposed of according to local, state and Federal regulations.

Section 14. Transport Information

Shipping Name: ROYALSIL HI-PURITY HMDZ

Proper Shipping Description (Ground):

UN3286, Flammable liquid, toxic, corrosive, N.O.S., (Hexamethyldisilazane, Hexamethyldisiloxane), 3,6.1, 8, II Marine Pollutant

IATA: (Cargo aircraft only)

UN3286, Flammable liquid, toxic, corrosive, N.O.S., (Hexamethyldisilazane, Hexamethyldisiloxane), 3,6.1, 8, II Marine Pollutant Use packing instruction 307. The maximum net capacity is 1.32 gal (5 L).



IMO (Water):

UN3286, Flammable liquid, toxic, corrosive, N.O.S., (Hexamethyldisilazane, Hexamethyldisiloxane), 3,6.1, 8, II Marine Pollutant Use packing instruction P001.

Section 15. Regulatory Information

EPCRA 311/312 Categories: Immediate (Acute) Health Effects: Yes

Delayed (Chronic) Health Effects: Yes Fire Hazard: Yes Sudden Release of Pressure No Reactivity: Yes

Right to Know Classification: Ingredients are listed in the states of NJ and PA.

TSCA: Hexamethyldisilazane and hexamethyldisiloxane.

Reportable Quantity (RQ): Hexamethyldisilazane 100 lbs. (220 kgs.)

Prop. 65: None

WHMIS:

Flammable and Combustible Material



Corrosive Materials

Materials Causing Other Serious Toxic Effects
These ingredients are listed in the DSL and NDSL list in Canada

listed as chemical inventories of Australia, Canada, European Economic Commission, European Union, Germany, Israel, Japan, Korea, Ministry of International Trade and Industry, Netherlands, Philippines, Switzerland, Taiwan, United Kingdom and United States of America.

Abbreviations:

CAS#	Chemical Abstract Service Number		
$^{\circ}$ C	Celsius Temperature Scale	°F	Fahrenheit Temperature Scale
EINECS #	European Inventory of Existing Cher	nical Su	ubstances Number
HPa	Hectopascal	LD_{50}	Lethal Dose Oral or Dermal
LC_{50}	Lethal Concentration	LEL	Lower Explosive Limit
UEL	Upper Explosive Limit	PEL	Permissible Exposure Limit
PPE	Personal Protective Equipment	Prop.	Proprietary
Psi	Pounds Per Square Inch	NA	Not Applicable
ND	Not Determined	STEL	Short Term Exposure Limit
TLV	Threshold Limit Value	TSCA	Toxic Substance Control Act



National Fire Protection

NA

TWA Time Weighted Average

Hazardous Material

Personal Protection

Section 16. Other Information

Information System		Associat	ion
HMIS		NFPA	
3	Health	3	Health
4	Fire	4	Fire
3	Reactivity	3	Instability

Health 4 Deadly 0 No hazard 3 Extreme Danger 2 Dangerous 1 Slight hazard 3 < 100 °C 2 < 200 °C Fire $4 < 73 \, {}^{\circ}\text{C}$ $1 > 200 \, {}^{\circ}\text{C}$ 0 Will not burn 4 – May detonate 3 Explosive 2 Unstable 1 Normally stable 0 Stable Reactivity/ Instability

Reasons for revision: Addition of REACH "Active" in Section 2, In Section 14 addition of ingredient in proper shipping descriptions and in Section 15 addition of ingredient to TSCA listing.

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This Safety Data Sheet (SDS) meets the requirements of the Federal OSHA Hazard Communication Standard (29 CFR 1910.1200) this product has been classified according to the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all information required by CPR.

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