

**Section 1. Identification**

**Product Name:** ROYALSIL HI-PURITY 1411

**Product Use:** For industrial use only. Coupling agent and surface modifier.

**Effective Date:** 21 May 2019

**Replaces:** 1 March 2018

**Supplier Information:**

ROYALSIL, Inc.  
25 Lancelot Lane  
Mount Laurel, NJ 08054-1912

**USA Emergency Phone Number:**

**CHEMTREC (24-hr/7 days): 1-800-424-9300**

**Refer to ROYALSIL, Inc. Contract # CCN674872.**

**Section 2. Hazard(s) Identification**

**Emergency Overview:** Yellow to amber liquid. Causes mild skin irritation. Cause serious eye damage. Toxic to aquatic life.

**GHS Classification:**

**Skin Sensitization**

**Category 1**

**Serious Eye Damage**

**Category 1**

**Skin Irritation**

**Category 2**

**Flammable Liquid**

**Category 4**



**GHS Pictograms:**

**GHS Label:** DANGER

**POTENTIAL HEALTH EFFECTS:**

**CODE OF HAZARD STATEMENTS:**

**Physical Hazards**

H227- Combustible Liquid.

**Health Hazards**

H227- Combustible Liquid.

H303- May be harmful if swallowed.

H315- Causes skin irritation.

H317- May cause an allergic skin reaction.

H318- Causes serious eye damage.

H332- Harmful if inhaled.

**Environmental Hazards**

H401- Toxic to aquatic life.

**CODE OF PRECAUTIONARY STATEMENTS:**

**General**

P101- Keep out of reach of children.

P103- Read label before use.

**Prevention Statements**

P202- Do not handle until all safety precautions have been read and understood.

P233- Keep container tightly closed.

P261- Avoid breathing dust/fume/gas/mist/vapor/spray.

P262- Do not get in eyes, on skin or on clothing.

P264- Wash thoroughly after handling using this product.

P270- Do not eat, drink, or smoke when using this product.

P271- Use only outdoors or in a well-ventilated area.

P273- Avoid release to the environment.

P280- Wear protective gloves/protective clothing/eye protection/face protection.

**Response Statements**

P302- P352- IF ON SKIN (or hair): wash with plenty water/soap.

P304- P312- P340 - IF INHALED. Remove victim to fresh air and keep at rest in position comfortable and breathing. Call a POISON CENTER or doctor/physician you feel unwell.

P305- P310- P338- P351 - IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician if you feel unwell.

P313- P362- If skin irritation or rash occurs: Get medical advices/attention.

P363- Wash contaminated clothing before reuse.

P370- P378- In case of fire: Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide to extinguish.

P391- Collect spillage.

**Storage**

P235- P403- Store in well-ventilated place. Keep cool.

**Disposal**

P501- Dispose of contents/container to an approved waste disposal plant.

**ROUTES OF ENTRY:** Eye contact, skin adsorption, ingestion and inhalation.

**CARCINOGENICITY:** Methanol contributes to development toxicity.

**Section 3. Composition/Information on Ingredients**

Ingredients	CAS No.	EINECS No.	%	Reach No.
N-[3-(dimethoxymethylsily)propyl]ethylenediamine	3069-29-2	221-376-6	≥98%	No
Methanol	67-56-1	200-659-6	≤2%	Yes

#### **Section 4. First Aid Measures**

**General Advice:** In the case of accident or if you feel unwell, seek medical advice immediately. When symptoms persist or in all cases of doubt seek medical advice.

**Eye Contact:** Flush eyes with water immediately while holding eyelids open. Remove contacts, if worn, after initial flushing and continue flushing for at least 15 minutes. Seek medical attention if irritation persists.

**Skin Contact:** Use soap and water to remove from the skin, remove contaminated clothing, clean thoroughly before reuse. If irritation persists, contact a physician.

**Inhalation:** Move to fresh air. If not breathing, give rescue breathing. If breathing is difficult, give oxygen. Seek medical attention if breathing is still difficult.

**Ingestion:** If swallowed, get medical attention immediately. **DO NOT INDUCE VOMITING.** Never give anything by mouth to an unconscious person.

**Note to Physician:** Treat symptomatically and supportively.

#### **Section 5. Fire Fighting Measures**

**Flash Point:** 230°F (110°C) Combustible liquid

**Flammability Limits:** LEL: 0.9% UEL: 5.4%

**Fire Fighting Media:** Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide. At temperatures above 302°F (150°C) in air the product can form formaldehyde vapor and moisture.

**Special Fire Fighting Procedures:** In case of fire cool endangered containers with water. Hazardous fumes in fires, specific to the product are ammonia, alcohols, amines, nitrogen and silicon oxides. First responders need to wear full-bunker gear with Self Contained Breathing Apparatus (SCBA), never enter a confined space unless fully protected with proper personal protective equipment (PPE).

#### **Section 6. Accidental Release Measures**

Use personal protective equipment, see section 8.

**Clean-up Procedures:** Stop the source of the release if you are not put at risk. Use inert absorbent material (such as earth, diatomaceous earth, vermiculite) to absorb the spill, use non-sparking shovel to pick up absorbent for disposal. Assure adequate ventilation.

**Spills and Leaks:** Dispose in accordance to local, state or Federal regulations.

#### **Section 7. Handling and Storage**

**Handling:** Provide good ventilation. Wear personal protective equipment, see section 8. Do not get into eyes, on skin and on clothing. Do not breathe vapors or mists. Use with adequate ventilation. Wash thoroughly after handling.

**Storage:** Store in original labeled container. Keep in cool and dry areas.

**Section 8. Exposure Controls/Personal Protection**

**Introductory Remarks:** Use a local exhaust ventilation or other engineering controls to minimize airborne exposure. A safety shower and eye wash should be readily available. Methanol permissible exposure limit (PEL) is 260 mg/m<sup>3</sup>.

**Personal Protection:**

**Eyes:** Wear safety goggles or face shield to prevent eye contact.

**Body:** Chemical apron, long sleeve shirts, long pants, socks, and rubber boots.

**Hands:** Chemical resistant gloves.

**Respiratory:** Wear an approved respirator that provides protection from this product if the airborne concentrations exceed the recommended exposure limits.

**Section 9. Physical and Chemical Properties**

<b>Physical State, Color, Odor</b>	Yellow to amber liquid with mild odor	<b>pH</b>	10.6 (10g/L) @ 68°F (20°C)
<b>Ignition Temperature</b>	536°F (280°C)	<b>Density(water=1)</b>	0.98 g/ml @ 68°F (20°C)
<b>Flash Point</b>	230°F (110°C)	<b>Boiling Point</b>	122°F (50°C)

**Section 10. Stability and Reactivity**

**Chemical Stability:** Considered stable under normal ambient temperatures.

**Hazardous Decomposition:** In complete combustion, oxides of carbon, nitrogen and silicate are formed. When heated above >302°F (>150°C) in the presence of air, product can form formaldehyde vapors.

**Hazardous Polymerization:** Will not occur.

**Incompatibility- Materials to Avoid:** Reacts with strong oxidizing agent, acids, bases, alcohols, peroxides and water.

**Section 11. Toxicological Information**

**Toxicology:** **Acute Oral LD<sub>50</sub> (rat) = > 2,000 mg/KG**  
**Acute Dermal LD<sub>50</sub> (rabbit) = > 2,000 mg/KG**  
**Acute Inhalation LC<sub>50</sub> (rat) = > 5.2 mg/L**

**Skin Irritation:** Mildly irritating.

**Eye Irritation:** Serious damage to eyes.

**Acute Inhalation Toxicity:** Expected to be an irritant to the respiratory system.

**Reproductive Toxicity:** No evidence of adverse effects on sexual function and fertility or on development, based on animal experiments.

**Carcinogenic Effects:** Methanol is development toxicity.

**Section 12. Ecological Information**

**Ecotoxicity:** LC<sub>50</sub>(Zebra fish) = 597 mg/L (96 hour)  
EC<sub>50</sub>(Green algae) = 8.8 mg/L (72 hour)  
EC<sub>50</sub>(Daphnia) = > 100 mg/L (48 hour)

This is toxic to aquatic organisms.

**Environmental Fate:** Ingredients are not readily biodegradable. Expect low mobility in soil.

**Section 13. Disposal Considerations**

**Waste Disposal Method:** Whatever cannot be saved for recovery or recycling should be managed by the local, state or Federal Regulations.

**Container Handling and Disposal:** All containers should be triple rinsed and disposed of according to local, state and Federal regulations.

**Section 14. Transport Information**

**Shipping Name:** ROYALSIL HI-PURITY 1411

**Proper Shipping Description (Ground):**

Not regulated

**IATA: (Cargo aircraft only)**

Not regulated.

**IMO (Water):**

Not regulated

**Section 15. Regulatory Information**

**EPCRA 311/312 Categories:** Immediate (Acute) Health Effects: Yes  
Delayed (Chronic) Health Effects: Yes  
Fire Hazard: Yes  
Sudden Release of Pressure: No  
Reactivity: No

**Right to know classification:** Methanol is listed in the states of MA, NJ and PA.

**TSCA:** N-[3-(dimethoxymethylsilyl)propyl]ethylenediamine and methanol are listed on the TSCA active list inventory.

**Reportable Quantity (RQ):** None.

**Prop. 65:** Methanol contributes to development toxicity.



**WHMIS:** Flammable and Combustible materials.  
These ingredients are listed in the DSL and NDSL list in Canada

Compounds are listed as chemical inventories of Australia, Canada, China, EU, Japan, Korea, Philippines, United Kingdom and United States of America.

**Abbreviations:**

CAS #	Chemical Abstract Service Number		
°C	Celsius Temperature Scale	°F	Fahrenheit Temperature Scale
EINECS #	European Inventory of Existing Chemical Substances Number		
hPa	hectopascal	LD <sub>50</sub>	Lethal Dose Oral or Dermal
LC <sub>50</sub>	Lethal Concentration	LEL	Lower Explosive Limit
UEL	Upper Explosive Limit	PEL	Permissible Exposure Limit
PPE	Personal Protective Equipment	Prop.	Proprietary
PSI	Pounds Per Square Inch	NA	Not Applicable
ND	Not Determined	STEL	Short Term Exposure Limit
TLV	Threshold Limit Value	TSCA	Toxic Substance Control Act
TWA	Time Weighted Average		

**Section 16. Other Information**

**Hazardous Material Information System**

**National Fire Protection Association**

HMIS		NFPA	
2	Health	2	Health
2	Fire	2	Fire
0	Reactivity	0	Instability
H	Personal Protection		NA

Health	4 Deadly	3 Extreme Danger	2 Dangerous	1 Slight hazard	0 No hazard
Fire	4 < 73 °C	3 < 100 °C	2 < 200 °C	1 >200 °C	0 Will not burn
Reactivity/ Instability	4 May detonate	3 Explosive	2 Unstable	1 Normally stable	0 Stable

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This Safety Data Sheet (SDS) meets the requirements of the Federal OSHA Hazard Communication Standard (29 CFR 1910.1200) this product has been classified according to the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all information required by CPR.

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