

Replaces: 1 March 2018

Section 1. Identification

Product Name: ROYALSIL HI-PURITY MTES

Product Use: For Industrial Use Only. Used as an adhesive promoter in various paints, adhesives, caulks and sealants. Coupling agent and surface modifier.

Effective Date: 20 June 2019 Supplier Information: ROYALSIL, Inc. 25 Lancelot Lane Mount Laurel, NJ 08054-1912 USA Emergency Phone Number:

CHEMTREC (24-hr/7 days): 1-800-424-9300 Refer to ROYALSIL, Inc. Contract # CCN674872.

Section 2. Hazard(s) Identification

Category 2 Category 2

Category 2B

Category 2

Category 3

Emergency Overview: Clear liquid. Causes mild skin irritation. Cause serious eye damage. Harmful to aquatic life.

GHS Classification: Skin Corrosion/Irritation Skin Irritation Serious Eye Damage/eye irritation Skin Irritation Flammable Liquid



GHS Pictograms: GHS Label: WARNING POTENTIAL HEALTH EFFECTS: CODE OF HAZARD STATEMENTS: Physical Hazards H226- Flammable Liquid and vapor. Health Hazards H226- Flammable Liquid and vapor. H303- May be harmful if swallowed. H315- Causes skin irritation. H317- May cause an allergic skin reaction. H320- Causes eye irritation. H320- Causes eye irritation.

Environmental Hazards

H402- Harmful to aquatic life.



CODE OF PRECAUTIONARY STATEMENTS:

General

P101- Keep out of reach of children.

P103- Read label before use.

Prevention Statements

P202- Do not handle until all safety precautions have been read and understood.

P233- Keep container tightly closed.

P240- Ground and bond container and receiving equipment.

P241- Use explosion-proof electrical/ ventilating/lighting equipment.

P242- Use non-sparking tools.

P261- Avoid breathing dust/fume/gas/mist/vapor/spray.

P262- Do not get in eyes, on skin or on clothing.

P264- Wash thoroughly after handling using this product.

P270- Do not eat, drink, or smoke when using this product.

P271- Use only outdoors or in a well-ventilated area.

P273- Avoid release to the environment.

P280- Wear protective gloves/protective clothing/eye protection/face protection.

Response Statements

P302- P352- IF ON SKIN (or hair): wash with plenty water/soap.

P304- P312- P340 - IF INHALED. Remove victim to fresh air and keep at rest in apposition comfortable and breathing. Call a POISON CENTER or doctor/physician you feel unwell.

P305- P310- P338- P351 - IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POSION CENTER or doctor/physician if you feel unwell.

P333- P313- If skin irritation or rash occurs: Get medical advice/attention.

P363- Wash contaminated clothing before reuse.

P370- P378- In case of fire: Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide to extinguish.

P391- Collect spillage.

Storage

P235- P403- Store in well-ventilated place. Keep cool.

Disposal

P501- Dispose of contents/container to an approved waste disposal plant.

ROUTES OF ENTRY: Eye contact, skin adsorption, ingestion and inhalation.

CARCINOGENICITY: None.

Section 3. Composition/Information on Ingredients

| Ingredients | CAS No. | EINECS No. | % | Reach No. |
|------------------------|-----------|---------------|----------------|--------------|
| Methyltriethoxylsilane | 2031-67-6 | 217-983-9 | <u>>99%</u> | No |
| Ethanol | 64-17-5 | 200-578-6 | <u><</u> 1% | Yes |



Section 4. First Aid Measures

General Advice: In the case of accident or if you feel unwell, seek medical advice immediately. When symptoms persist or in all cases of doubt seek medical advice.

Eye Contact: Flush eyes with water immediately while holding eyelids open. Remove contacts, if worn, after initial flushing and continue flushing for at least 15 minutes. Seek medical attention if irritation persists.

Skin Contact: Use soap and water to remove from the skin, remove contaminated clothing, clean thoroughly before reuse. If irritation persists, contact a physician.

Inhalation: Move to fresh air. If not breathing, give rescue breathing. If breathing is difficult, give oxygen. Seek medical attention if breathing is still difficult.

Ingestion: If swallowed, get medical attention immediately. DO NOT INDUCE VOMITING. Never give anything by mouth to an unconscious person.

Note to Physician: Treat symptomatically and supportively.

Section 5. Fire Fighting Measures

Flash Point: 73°F (23°C) Flammable liquid

Flammability Limits: LEL: ND UEL: ND

Fire Fighting Media: Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide. **Special Fire Fighting Procedures:** Eliminate all sources of ignition and ensure adequate ventilation. In case of fire cool endangered containers with water. First responders need to wear full-bunker gear with Self Contained Breathing Apparatus (SCBA), never enter a confined space unless fully protected with proper personal protective equipment (PPE).

Section 6. Accidental Release Measures

Use personal protective equipment, see section 8.

Clean-up Procedures: Avoid cutting the containers, ground to avoid explosive gases. Stop the source of the release if you are not put at risk. Use inert absorbent material (such as earth, diatomaceous earth, vermiculite) to absorb the spill, use non-sparking shovel to pick up absorbent for disposal. Assure sufficient ventilation.

Spills and Leaks: Dispose in accordance to local, state or Federal regulations.

Section 7. Handling and Storage

Handling: Provide good ventilation. Wear personal protective equipment, see section 8. Do not get into eyes, on skin and on clothing. Do not breathe vapors or mists. Use with adequate ventilation. Wash thoroughly after handling.

Storage: Store in original labeled container. Keep in cool and dry areas.





Section 8. Exposure Controls/Personal Protection

Introductory Remarks: Use a local exhaust ventilation or other engineering controls to minimize airborne exposure. A safety shower and eye wash should be readily available. Ethanol permissible exposure limit (PEL) is 1,900 mg/m³.

Personal Protection:

Eyes: Wear safety goggles or face shield to prevent eye contact.

Body: Chemical apron, long sleeve shirts, long pants, socks, and rubber boots.

Hands: Chemical resistant gloves.

Respiratory: Wear an approved respirator that provides protection from this product if the airborne concentrations exceed the recommended exposure limits.

| Section 9. Physical and Chemical Properties | | | | |
|---|------------------------|----------------------|-------------------|--|
| | 1 | | , | |
| Physical State, Color, | Clear liquid with mild | Freezing Point | -41.8°F (-40°C) | |
| Odor | odor | | | |
| Flash Point | 73°F (23°C) | Density(water=1) | 0.895 g/ml @ 68°F | |
| | | | (20°C) | |
| Ignition Temperature | 428°F (220°C) | Boiling Point | 289°F (143°C) | |

Section 10. Stability and Reactivity

Chemical Stability: Considered stable under normal ambient temperatures.

Hazardous Decomposition: In complete combustion, oxides of carbon and silicate are formed. **Hazardous Polymerization:** Will not occur.

Incompatibility- Materials to Avoid: Reacts with strong oxidizing agent, alkanes and strong acids.

Section 11. Toxicological Information

Toxicology: Acute Oral $LD_{50 (rat)} = > 2,000 \text{ mg/KG}$ Acute Dermal $LD_{50 (rabbit)} = > 2,000 \text{ mg/KG}$ Inhalation $LC_{50 (rat)} = > 13.5 \text{ mg/L}$ (4 hour)

Skin Irritation: None. **Eye Irritation**: Causes eye irritation.

Reproductive Toxicity: No evidence of adverse effects on sexual function and fertility or on development, based on animal experiments.

Carcinogenic Effects: None.



Section 12. Ecological Information

Ecotoxicity: $LC_{50(Zebra fish)} = > 500 \text{ mg/L} (96 \text{ hour})$

 $EC_{50(Green algae)} = > 500 \text{ mg/L} (72 \text{ hour})$

 $EC_{50(Daphnia)} = > 500 \text{ mg/L} (96 \text{ hour})$

This is toxic to aquatic organisms.

Environmental Fate: Ingredients are not readily bio-degradable. Expect low mobility in soil.

Section 13. Disposal Considerations

Waste Disposal Method: Whatever cannot be saved for recovery or recycling should be managed by the local, state or Federal Regulations.

Container Handling and Disposal: All containers should be triple rinsed and disposed of according to local, state and Federal regulations.

Section 14. Transport Information

Shipping Name: ROYALSIL HI-PURITY MTES

Proper Shipping Description (Ground):

UN1993, Flammable liquid, N.O.S., (Methyltriethoxysilane), 3, III Marine Pollutant

IATA: (Cargo aircraft only)

UN1993, Flammable liquid, N.O.S., (Methyltriethoxysilane), 3, III Marine Pollutant Use P001 and LP01 packing instructions.

IMO (Water):

UN1993, Flammable liquid, N.O.S., (Methyltriethoxysilane), 3, III Marine Pollutant

Section 15. Regulatory Information

| EPCRA 311/312 Categories: | Immediate (Acute) Health Effects: | Yes |
|----------------------------------|-----------------------------------|-----|
| | Delayed (Chronic) Health Effects: | No |
| | Fire Hazard: | Yes |
| | Sudden Release of Pressure | No |
| | Reactivity: | No |

Right to know classification: Methyltriethoxysilane and ethanol are listed in the states of MA, NJ and PA.

TSCA: Ethanol is listed on the TSCA active inventory list.

Reportable Quantity (RQ): None.



Prop. 65: None.

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WHMIS: Flammable and Combustible materials. These ingredients are listed in the DSL and NDSL list in Canada

Compounds are listed as chemical inventories of Australia, Canada, China, EU, Japan, Korea, Philippines, United Kingdom and United States of America.

| Abbreviations: | | | | | |
|--|------------------|----------------------------------|-----------|------------------------------|--|
| | CAS # | Chemical Abstract Service Number | | | |
| | °C Celsius | s Temperature Scale | °F | Fahrenheit Temperature Scale | |
| EINECS # European Inventory of Existing Chemical Substances Number | | | | ubstances Number | |
| | hPa | hectopascal | LD_{50} | Lethal Dose Oral or Dermal | |
| | LC ₅₀ | Lethal Dose Inhalation | LEL | Lower Explosive Limit | |
| | UEL | Upper Explosive Limit | PEL | Permissible Exposure Limit | |
| | PPE | Personal Protective Equipment | Prop. | Proprietary | |
| | PSI | Pounds Per Square Inch | NA | Not Applicable | |
| | ND | Not Determined | STEL | Short Term Exposure Limit | |
| | TLV | Threshold Limit Value | TSCA | Toxic Substance Control Act | |
| | TWA | Time Weighted Average | | | |
| | | | | | |

Section 16. Other Information

| Hazardous Material | |
|--------------------|--|
| Information System | |

National Fire Protection Association

| HMIS | | | NFPA | | | |
|--|--|-------------------------------|------|--|---|--|
| 0 | Health | | 0 | Health | | |
| 3 | Fire | | 3 | Fire | | |
| 1 | Reactivity | | 1 | Instability | | |
| Н | Personal Protection | | | NA | | |
| Health Fire Reactivity/ Instability | 4 Deadly 4 < 73 °C 4 May detonate | 3 Extre 3 < 100 3 Explo | | Dangerous < 200 °C Unstable | 1 Slight hazard 1 >200 °C 1 Normally stable | No hazard Will not burn Stable |

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This Safety Data Sheet (SDS) meets the requirements of the Federal OSHA Hazard Communication Standard (29 CFR 1910.1200) this product has been classified according to the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all information required by CPR.



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