

Section 1. Identification

Product Name: ROYALSIL HI-PURITY AMEO Product Use: Treat mineral fillers, adhesion promoter in various paints, adhesives, caulks and sealants. Certain plastics. Effective Date: 01 March 2018 Replaces: 5 May 2017 Supplier Information: ROYALSIL, Inc. 25 Lancelot Lane Mount Laurel, NJ 08054-1912 USA Emergency Phone Number: CHEMTREC (24-hr/7 days): 1-800-424-9300 Refer to ROYALSIL, Inc. contract # CCN674872.

Section 2. Hazard(s) Identification

Emergency Overview: Clear combustible liquid. Prolonged contact causes skin burns and eye damage. Ingestion or inhalation will be harmful. Harmful to aquatic life with long lasting effects. **GHS Classification:**

Skin Corrosion Serious Eye Damage Acute toxicity (Oral)

Category 1B Category 1 Category 4



GHS Pictograms: GHS Label: DANGER POTENTIAL HEALTH EFFECTS: CODE OF HAZARD STATEMENTS: Physical Hazards H227- Combustible liquid. Health Hazards H227- Combustible liquid. H302- Harmful if swallowed. H314- Causes severe skin burns and eye damage. H332- Harmful if swallowed. Environmental Hazards H412- Harmful to aquatic life with long lasting effects.



CODE OF PRECAUTIONARY STATEMENTS:

General

P101- Keep out of reach of children.

P103- Read label before use.

Prevention Statements

P202- Do not handle until all safety precautions have been read and understood.

P210- Keep away from heat/sparks/open flames/hot surfaces. No smoking.

P233- Keep container tightly closed.

P261- Avoid breathing dust/fume/gas/mist/vapor/spray.

P262- Do not get in eyes, on skin or on clothing.

P264- Wash thoroughly after handling using this product.

P270- Do not eat, drink, or smoke when using this product.

P271- Use only outdoors or in a well-ventilated area.

P273- Avoid release to the environment.

P280- Wear protective gloves/protective clothing/eye protection/face protection.

Response Statements

P301- P330- P331- IF SWALLOWED: Rinse mouth. Do Not induce vomiting.

P303- P353- P361- IF ON SKIN (or hair): take off immediately all contaminated clothing. Rinse skin with water/shower.

P304- P340- IF INHALED. Remove victim to fresh air and keep at rest in apposition comfortable and breathing.

P305- P338- P351- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310- Immediately call a Poison Center or doctor/ physician.

P363- Wash contaminated clothing before reuse.

P370- P378- In case of fire: Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide to extinguish.

Storage

P403 - P235- Keep cool. Store in well-ventilated place.

P405- Store locked up.

Disposal

P501- Dispose of contents/container to an approved waste disposal plant.

ROUTES OF ENTRY: Eye contact, skin adsorption, ingestion and inhalation. **CARCINOGENICITY**: None listed in IARC, OSHA or NTP.

Section 3. Composition/Information on Ingredients

Ingredients	CAS No.	EINECS No.	%	Reach No.
3-Aminopropyltriethoxysilane	919-30-2	213-048-4	<u>></u> 98%	No
Ethanol	64-17-5	200-578-6	<u><</u> 2%	Yes



Section 4. First Aid Measures

General Advice: In the case of accident or if you feel unwell, seek medical advice immediately. When symptoms persist or in all cases of doubt seek medical advice.

Eye Contact: Flush eyes with water immediately while holding eyelids open. Remove contacts, if worn, after initial flushing and continue flushing for at least 15 minutes. Seek medical attention if irritation persists.

Skin Contact: Use soap and water to remove from the skin, remove contaminated clothing, clean thoroughly before reuse. If irritation persists, contact a physician.

Inhalation: Move to fresh air. If not breathing, give rescue breathing. If breathing is difficult, give oxygen. Seek medical attention if breathing is still difficult.

Ingestion: If swallowed, get medical attention immediately. DO NOT INDUCE VOMITING. Never give anything by mouth to an unconscious person.

Note to Physician: Treat symptomatically and supportively.

Section 5. Fire Fighting Measures

Flash Point: 204.8°F (96°C) Combustible liquid

Flammability Limits: LEL: 0.8% UEL: 4.5%

Fire Fighting Media: Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide. At temperatures above 320°F (150°C) in air the product can form formaldehyde vapor and moisture.

Special Fire Fighting Procedures: In case of fire cool endangered containers with water. Hazardous fumes in fires, specific to the product are ammonia, alcohols, amines, nitrogen and silicon oxides. First responders need to wear full-bunker gear with Self Contained Breathing Apparatus (SCBA), never enter a confined space unless fully protected with proper personal protective equipment (PPE).

Section 6. Accidental Release Measures

Use personal protective equipment, see section 8.

Clean-up Procedures: Stop the source of the release if you are not put at risk. Use inert absorbent material (such as earth, diatomaceous earth, vermiculite) to absorb the spill, use non-sparking shovel to pick up absorbent for disposal. Assure sufficient ventilation. **Spills and Leaks**: Dispose in accordance to local, state or Federal regulations.

Section 7. Handling and Storage

Handling: Provide good ventilation. Wear personal protective equipment, see section 8. Do not get into eyes, on skin and on clothing. Do not breathe vapors or mists. Use with adequate ventilation. Wash thoroughly after handling.

Storage: Store in original labeled container. Keep in cool and dry areas.



Section 8. Exposure Controls/Personal Protection

Introductory Remarks: Use a local exhaust ventilation or other engineering controls to minimize airborne exposure. A safety shower and eye wash should be readily available. Ethanol permissible exposure limit (PEL) is 1 ppm.

Personal Protection:

Eyes: Wear safety goggles or face shield to prevent eye contact.

Body: Chemical apron, long sleeve shirts, long pants, socks, and rubber boots.

Hands: Chemical resistant gloves.

Respiratory: Wear an approved respirator that provides protection from this product if the airborne concentrations exceed the recommended exposure limits.

	Section 9. Physical a	nd Chemical Propertie	S
Physical State, Color, Odor	Clear liquid with amine odor	Vapor Pressure	<13 hPa @ 212°F (100°C)
Ignition Temperature	518°F (270°C)	Density(water=1)	> 0.946 @ 77°F (25°C)
рН	11 @ 20g/L @ 68°F (20°C)	Solubility	Reacts with water
Freezing Point	-94°F (-70°C)	Boiling Point	251.6°F (122°C)
Flash Point	204.8°F (96°C)	Vapor Density (Air)=1.0	7.64

Section 10. Stability and Reactivity

Chemical Stability: Considered stable under normal ambient temperatures.

Hazardous Decomposition: In complete combustion, oxides of carbon, nitrogen and silicate are formed.

Hazardous Polymerization: Will not occur.

Incompatibility- Materials to Avoid: Acids and strong oxidizing agents.

Section 11. Toxicological Information

Toxicology: Acute Oral $LD_{50 (rat)} = 1,780 \text{ mg/kg}$ Acute Dermal $LD_{50 (rat)} = 3,800 \text{ mg/kg}$ Acute Inhalation $LC_{50 (rat)} = 5 \text{ ppm (6 hour)}$

Skin Irritation: Causes burns in rabbits.

Eye Irritation: Causes eye damage.

Acute Eye Irritation: Severe.

Acute Skin Irritation: May cause burns.

Acute Dermal Toxicity: Not expected to be toxic through the skin.

Acute Inhalation Toxicity: Expected to be an irritant to the respiratory system.



Reproductive Toxicity: No evidence of adverse effects on sexual function and fertility or on development, based on animal experiments. **Carcinogenic Effects:** None listed in IARC, OSHA or NTP.

Section 12. Ecological Information

Ecotoxicity: $LC_{50(Zebra Fish)} = 934mg/L 96$ hour $LC_{50(Water Flea)} = 331 mg/L$ $EC_{50(Green Algae)} => 1,000 mg/L$

This is to aquatic organisms.

Environmental Fate: This product not readily bio-degradable. There is low bio accumulative potential. Very low adsorption in soil.

Section 13. Disposal Considerations

Waste Disposal Method: Whatever cannot be saved for recovery or recycling should be managed by the local, state or Federal Regulations.

Container Handling and Disposal: All containers should be triple rinsed and disposed of according to local, state and Federal regulations.

Section 14. Transport Information

Shipping Name: ROYALSIL HI-PURITY AMEO

Proper Shipping Description (Ground):

UN3267, Corrosive, Liquid, Basic, Organic, N.O.S., (3-Aminopropyltriethoxysilane), 8, II,

IATA: (Cargo aircraft only)

UN3267, Corrosive, Liquid, Basic, Organic, N.O.S., (3-Aminopropyltriethoxysilane), 8, II, Use packing instruction 812. The maximum net capacity is 7.93 gal (30 L).

IMO (Water):

UN3267, Corrosive, Liquid, Basic, Organic, N.O.S., (3-Aminopropyltriethoxysilane), 8, II, Use packing instruction P001.



Section 15. Regulatory Information			
EPCRA 311/312 Categories	: Immediate (Acute) Health Effects:	Yes	
C	Delayed (Chronic) Health Effects:	Yes	
	Fire Hazard:	Yes	
	Sudden Release of Pressure	No	
	Reactivity:	Yes	
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Right to Know Classification: Ethanol is listed in the states of CA MA, NJ and PA. 3-Aminopropyltriethoxysilane is listed in MA, NJ and PA

TSCA: Both ingredients are listed.

Reportable Quantity (RQ): Ethanol 5,000 lbs. (2,270 KGS.) Not reached in current packaging.

Prop. 65: None

CANADA: These two products are listed in either DSL or NDSL.

Compounds are listed as chemical inventories of Australia, Canada, China, European Union, Germany, Japanese, Korea, Ministry of International Trade and Industry, Netherlands, Philippines, Switzerland, Taiwan, United Kingdom and United States of America.

Abbreviations:

Chemical Abstract Service Number		
Celsius Temperature Scale	°F	Fahrenheit Temperature Scale
# European Inventory of Existing Che	mical S	ubstances Number
Hectopascal	LD50	Lethal Dose Oral or Dermal
Lethal Inhalation	LEL	Lower Explosive Limit
Upper Explosive Limit	PEL	Permissible Exposure Limit
Personal Protective Equipment	Prop.	Proprietary
Pounds Per Square Inch	NA	Not applicable
Not Determined	STEL	Short Term Exposure Limit
Threshold Limit Value	TSCA	Toxic Substance Control Act
Time Weighted Average		
	 # European Inventory of Existing Che Hectopascal Lethal Inhalation Upper Explosive Limit Personal Protective Equipment Pounds Per Square Inch Not Determined Threshold Limit Value 	Celsius Temperature Scale°F# European Inventory of Existing Chemical SHectopascalLD50Lethal InhalationLELUpper Explosive LimitPELPersonal Protective EquipmentProp.Pounds Per Square InchNANot DeterminedSTELThreshold Limit ValueTSCA





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	Health Fire Reactivity	NFPA 2 1 2	Health Fire	
	Fire	1	Fire	
		1		
	Reactivity	2		
	1 couoti (10 j		Instability	
	Personal Protection		NA	
eadly	3 Extreme Danger	2 Dangerous	1 Slight hazard	0 No hazard
73 °Č	3 <100 °C	2 < 200 °C	0	0 Will not burn
Aay detonate	e 3 Explosive	2 Unstable	1 Normally stable	0 Stable
	73 °Č ⁄Iay detonate	73 °C 3 < 100 °C Aay detonate 3 Explosive	$73 ^{\circ}\text{C}$ $3 < 100 ^{\circ}\text{C}$ $2 < 200 ^{\circ}\text{C}$ May detonate3 Explosive2 Unstable	73 °C 3 < 100 °C 2 < 200 °C 1 > 200 °C

Section 16. Other Information

This Safety Data Sheet (SDS) meets the requirements of the Federal OSHA Hazard Communication Standard (29 CFR 1910.1200) this product has been classified according to the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all information required by CPR.

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